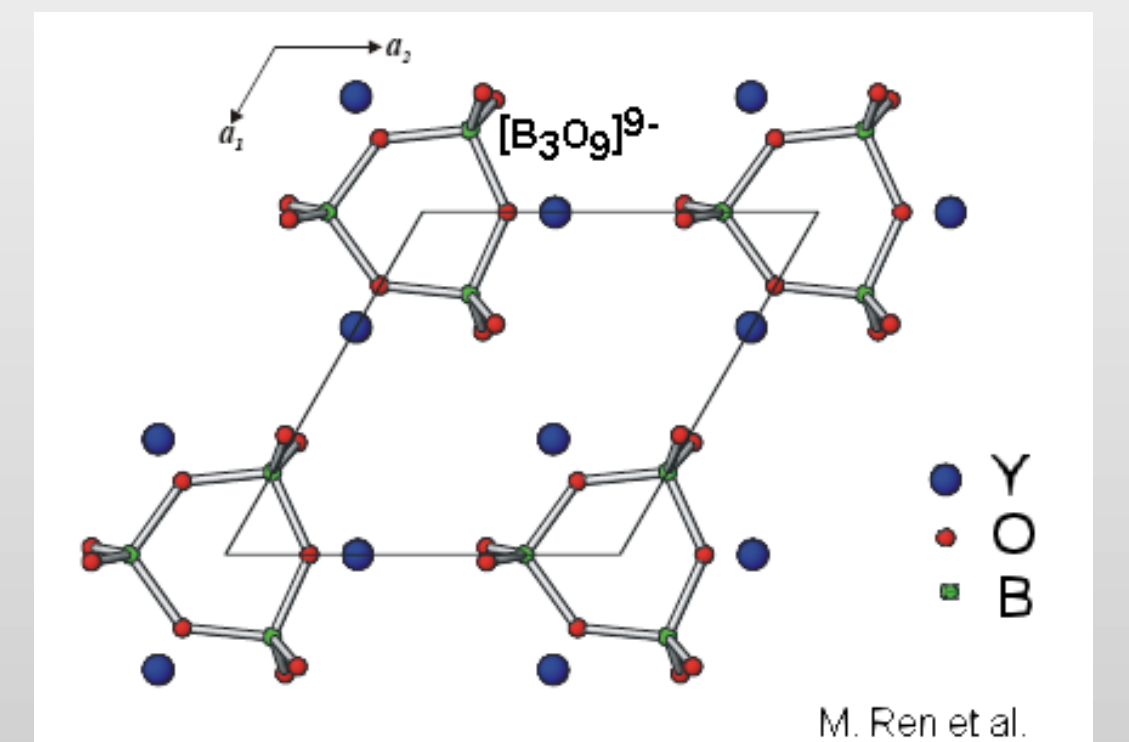
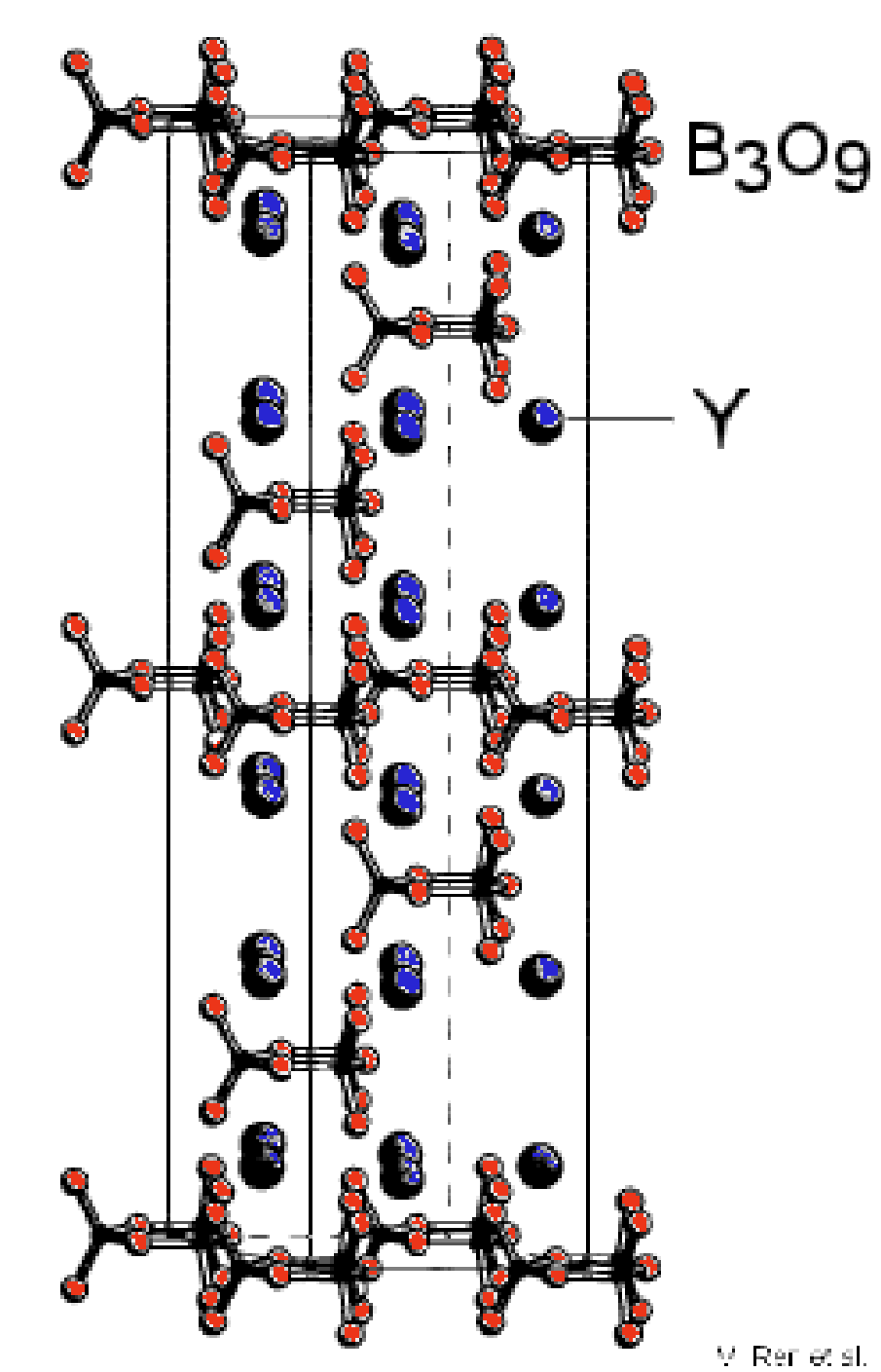


Transition temperature vs. ionic radii of the REBO₃.

Introduction

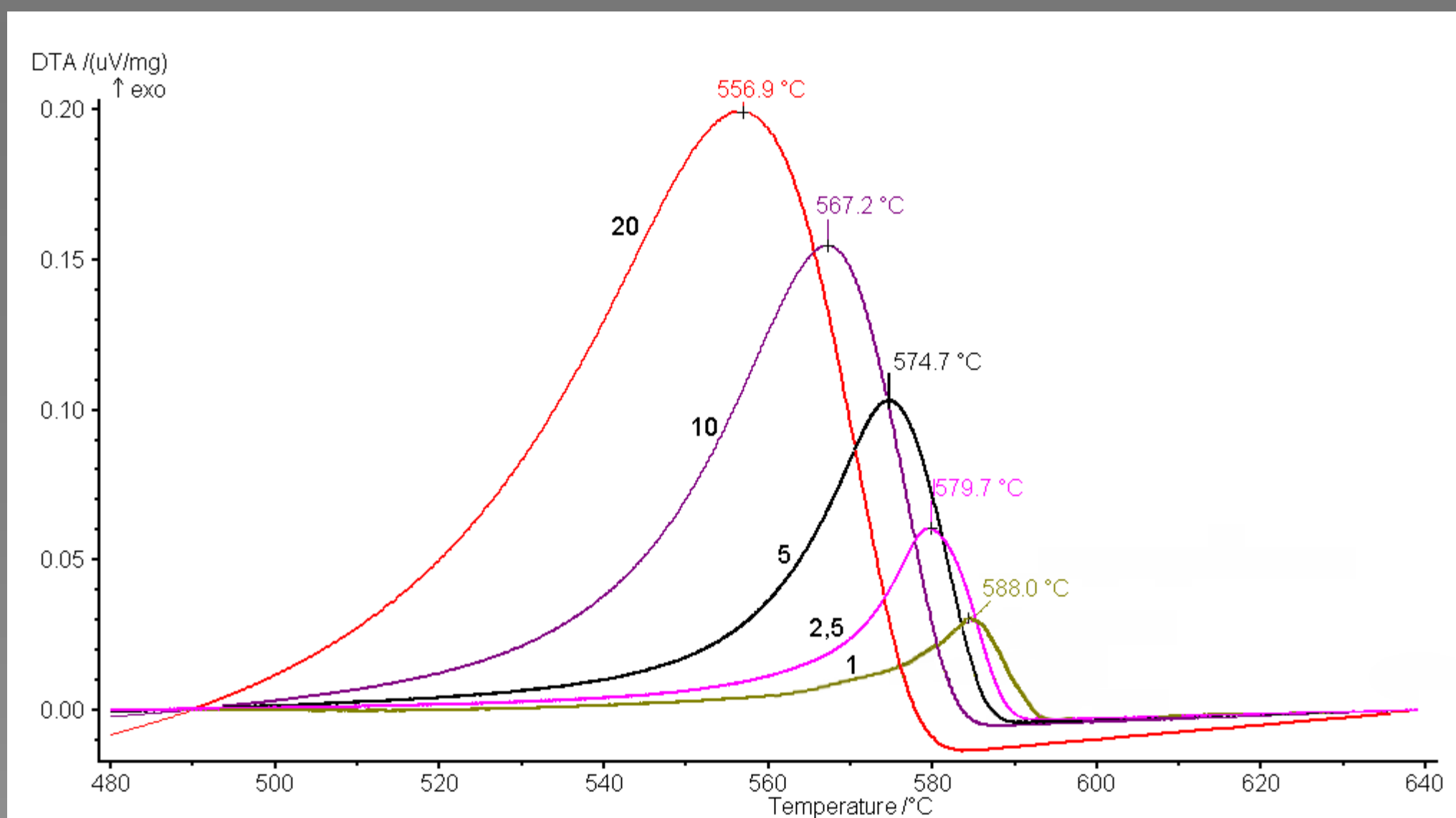
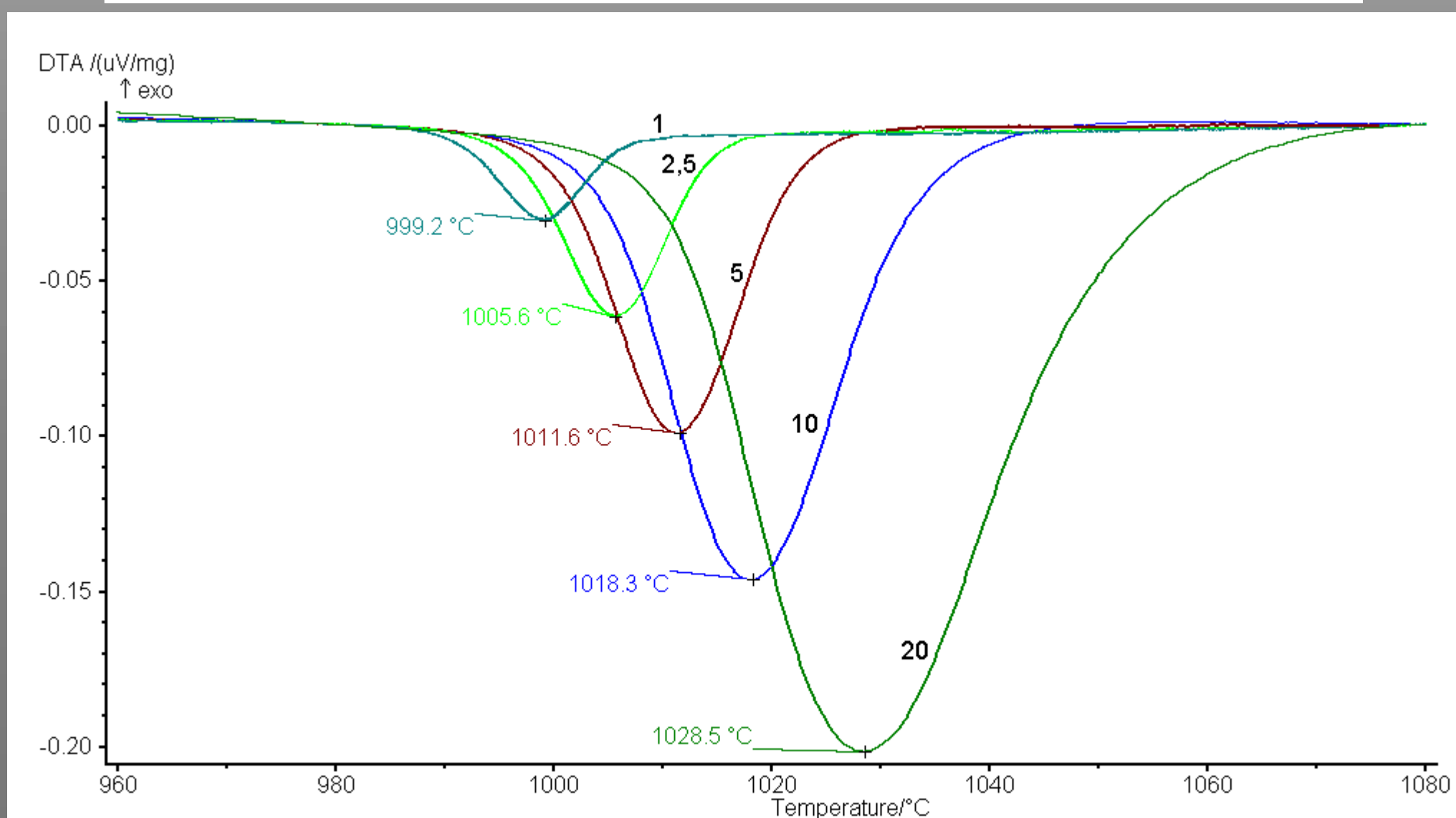
YBO₃ is one of the members of the orthoborate family and a widely applied host material for luminescent dopants, such as Eu³⁺ and Tb³⁺. The rare earth borates REBO₃ constitute a group of compounds isostructural with the minerals of calcium carbonate CaCO₃. Depending on the cation size of RE, the orthoborates crystallize with the aragonite, vaterite or calcite type structure. Yttrium orthoborate exhibits the vaterite structure and shows a phase transition (LT→HT) with a pronounced thermal hysteresis during the cooling. The hexagonal structure consists of a three-dimensional network made up of 8-fold coordinated yttrium atoms and 4- or 3-fold coordinated boron atoms. The LT-phase of YBO₃ consists of tetrahedral polyborate groups B₃O₉⁹⁻ and the HT-phase triangular borate group BO₃³⁻. During the phase transition the borate groups changes from B₃O₉⁹⁻ ring to BO₃³⁻ single units.



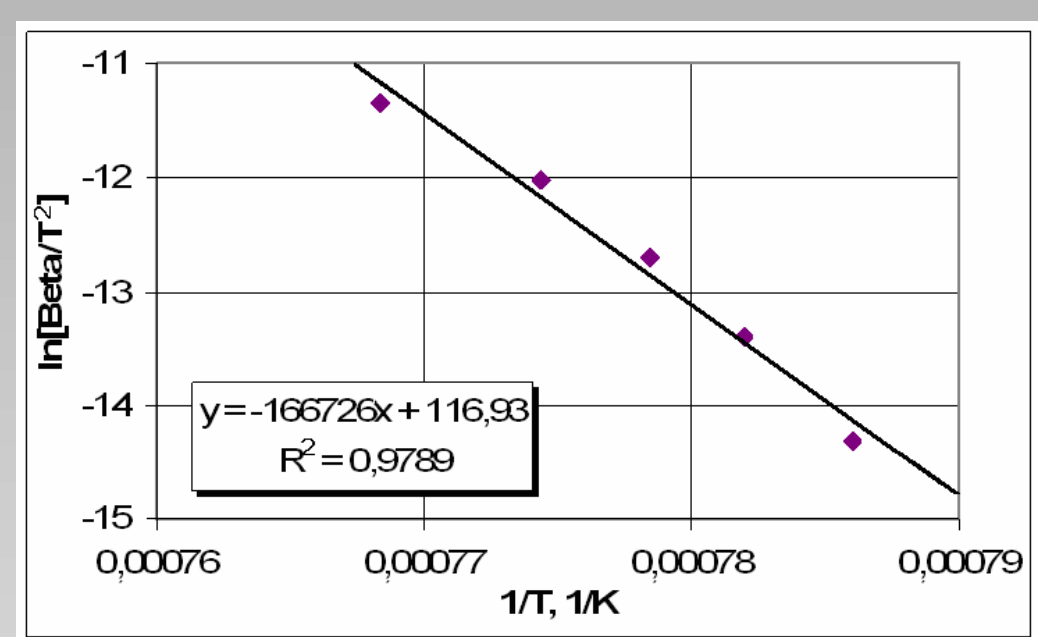
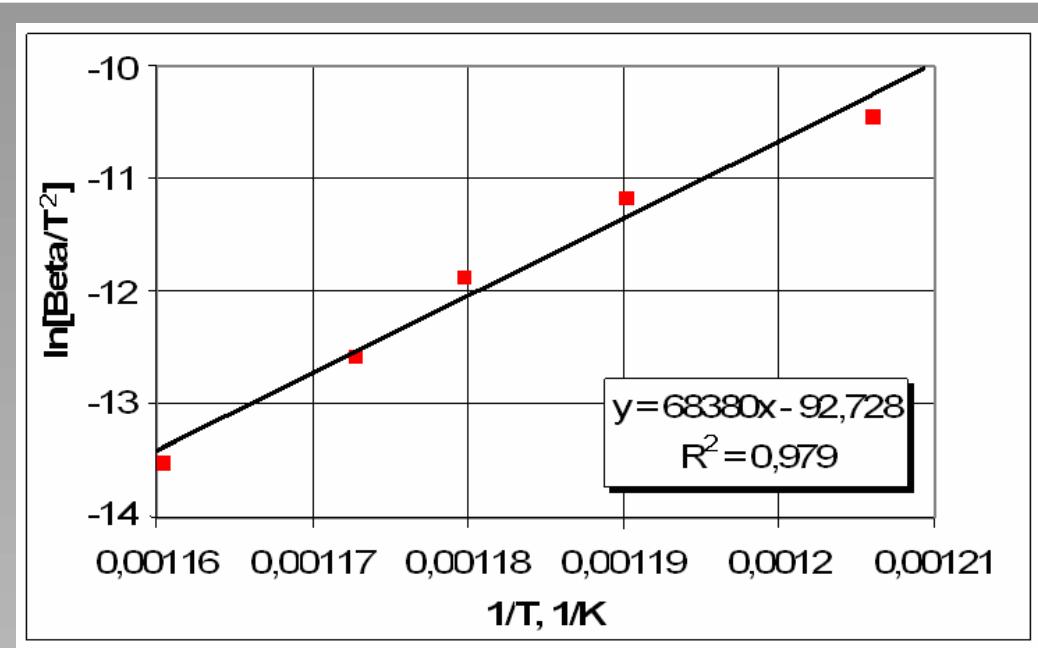
The crystal structure of the LT phase of YBO₃ (left) and the B₃O₉ sheet (right).

The material undergoes a first-order phase transition with a large thermal hysteresis.

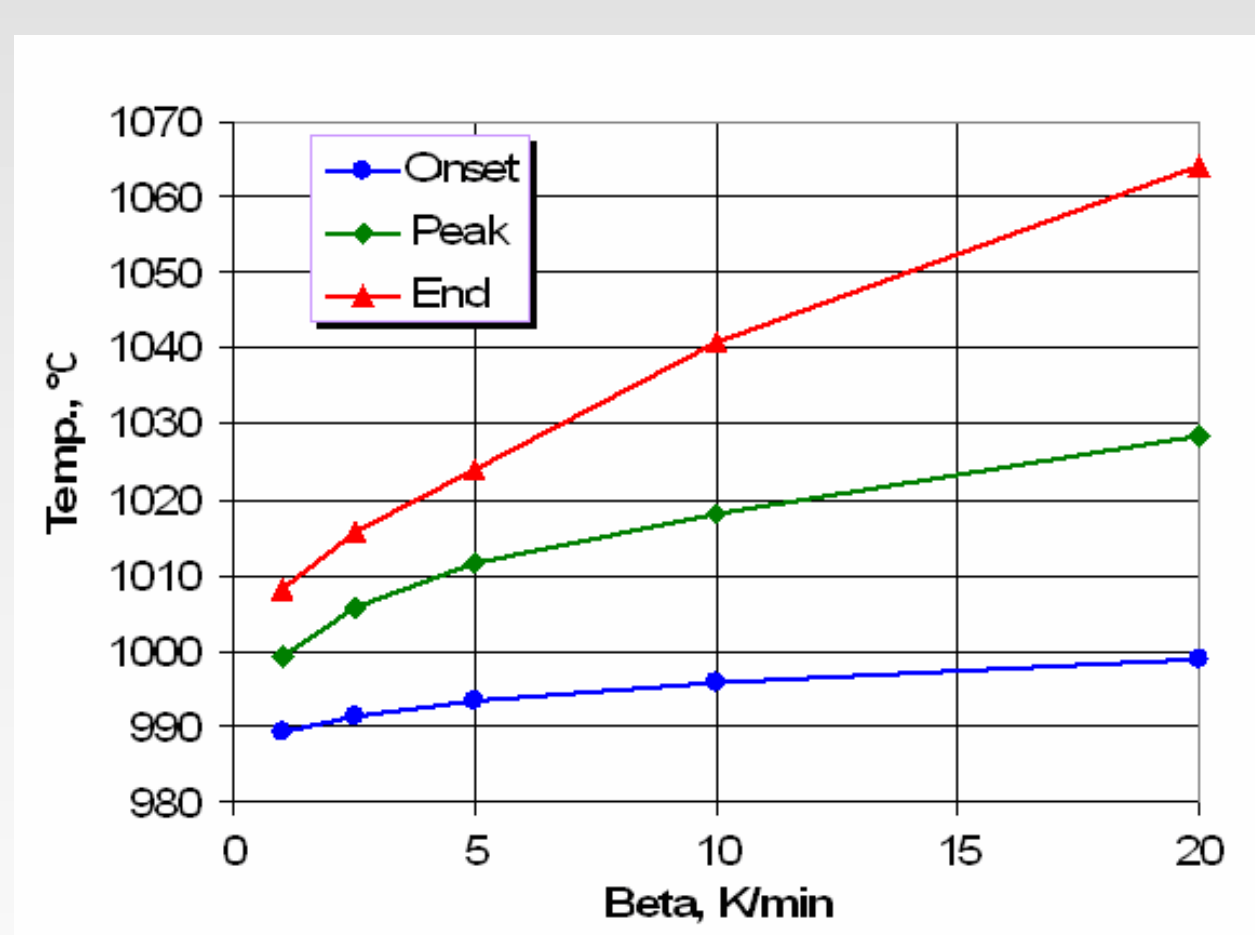
DTA curves of phase transition at different heating rate.



Kissinger's plots for phase transitions



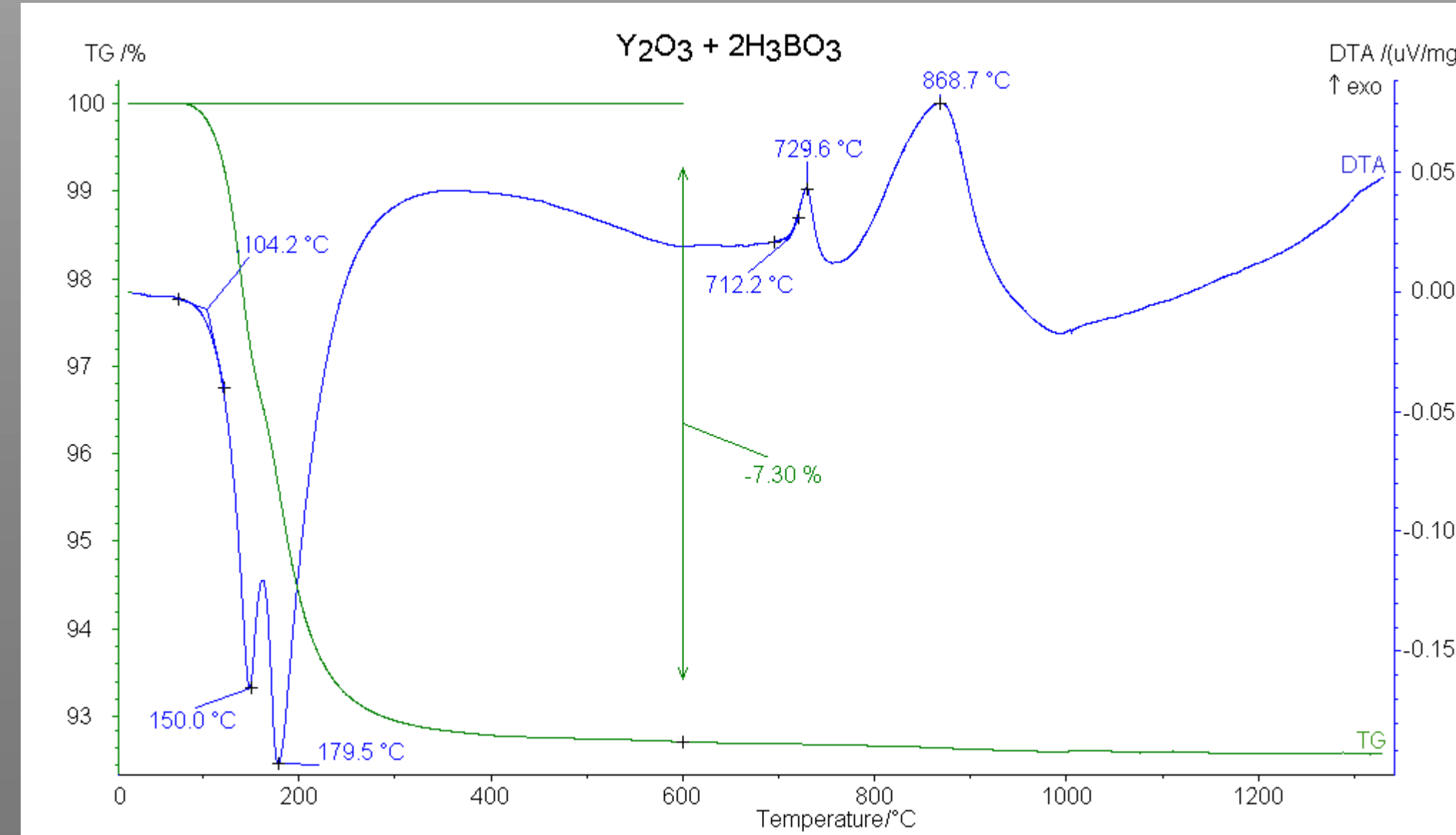
The values of E_a evaluated using Kissinger's equation are: E_a = 1386 kJ/mol for heating and E_a = 568 kJ/mol for cooling, respectively



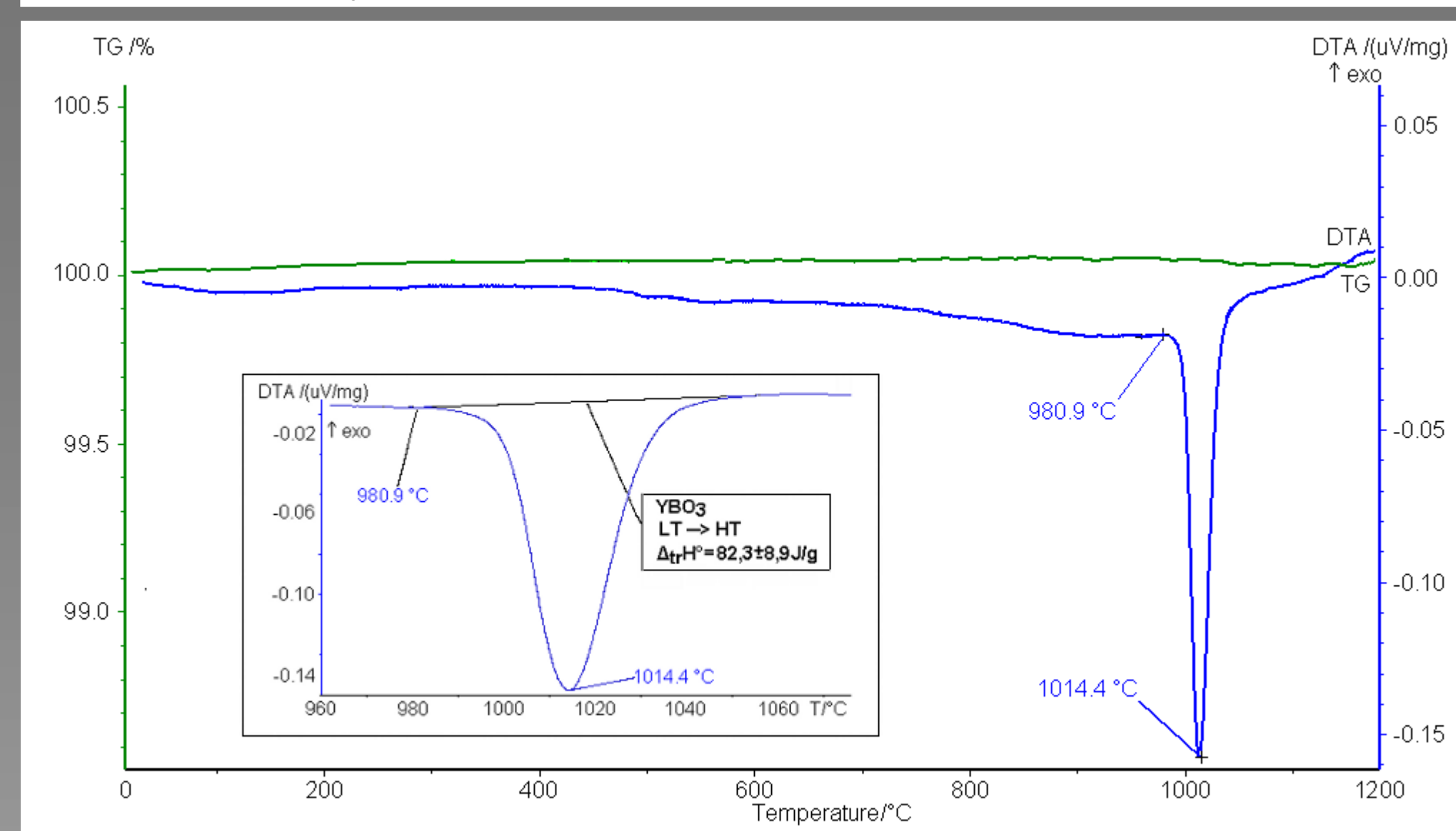
The shift of the characteristic temperatures with heat rate

Powder Preparation and Characterization

All investigated samples have been made from Y₂O₃ and H₃BO₃ (excess 10%) by using conventional solid state-reaction at 1100°C and 1350°C for 4 h in air. The formation of the ortho-borate phase can be identified by an exothermic reaction at about 712°C and by the change in the XRD patterns.

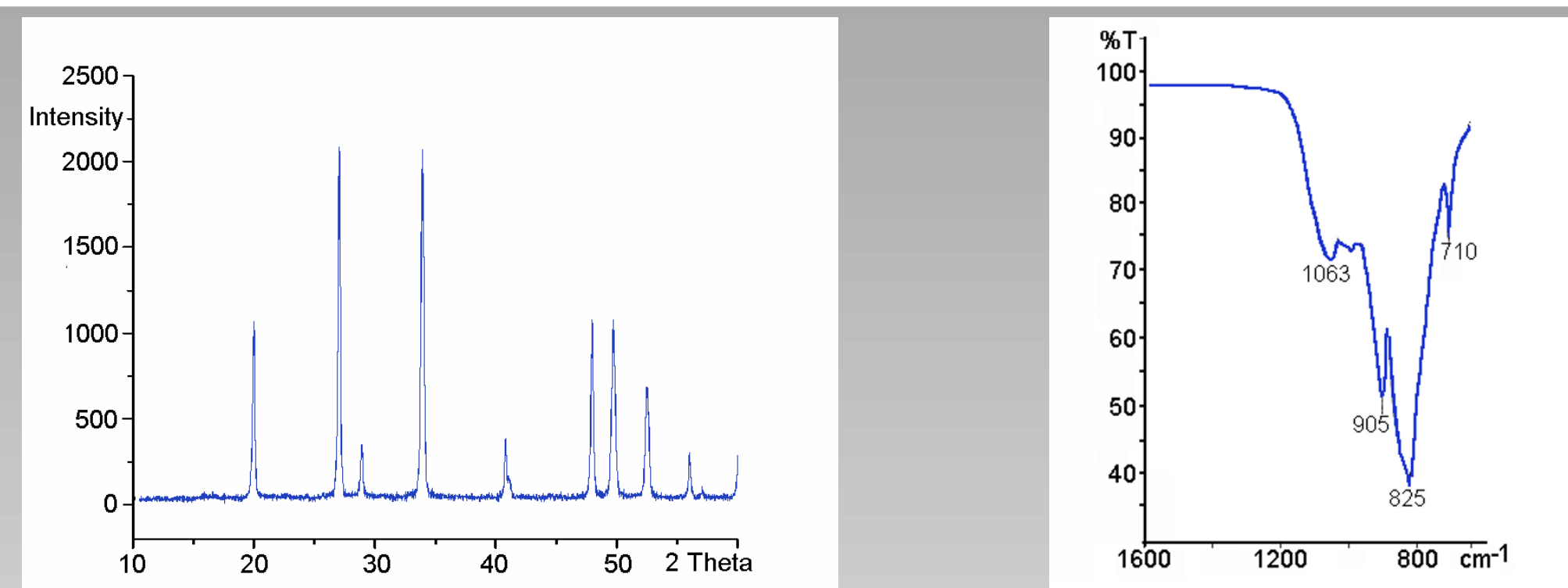


The yttrium orthoborate shows a thermal stability up to about 1200°C and undergoes the phase transition into the HT-Phase at 980,9°C with Δ_rH° = 12,1 ± 1,3 kJ/mol.



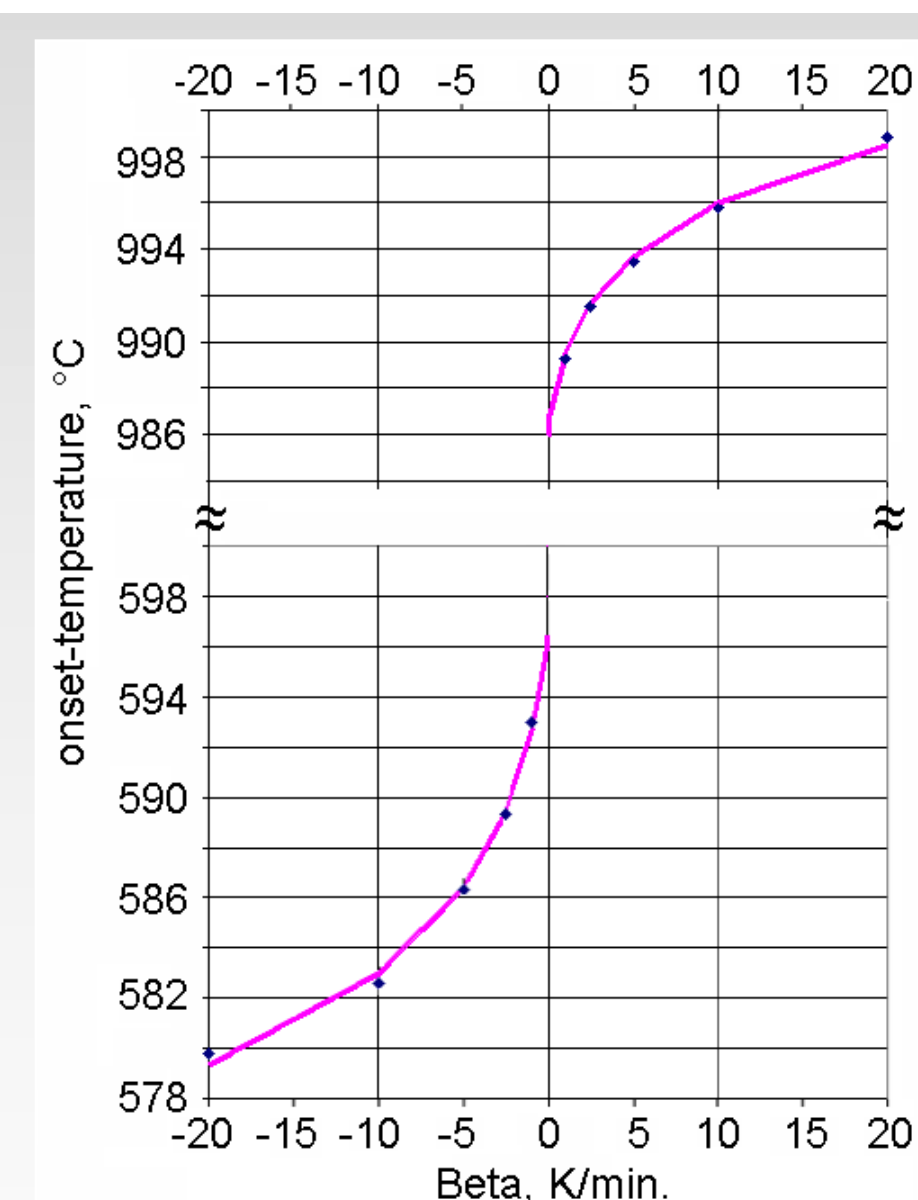
Thermogramm of YBO₃ sample

The powder shows x-ray high purity and IR spectra exhibit that no three coordinate boron is present due to the lack of an absorption line at 1200 cm⁻¹.



X-ray pattern (left) and IR spectrum (right) of YBO₃ sample

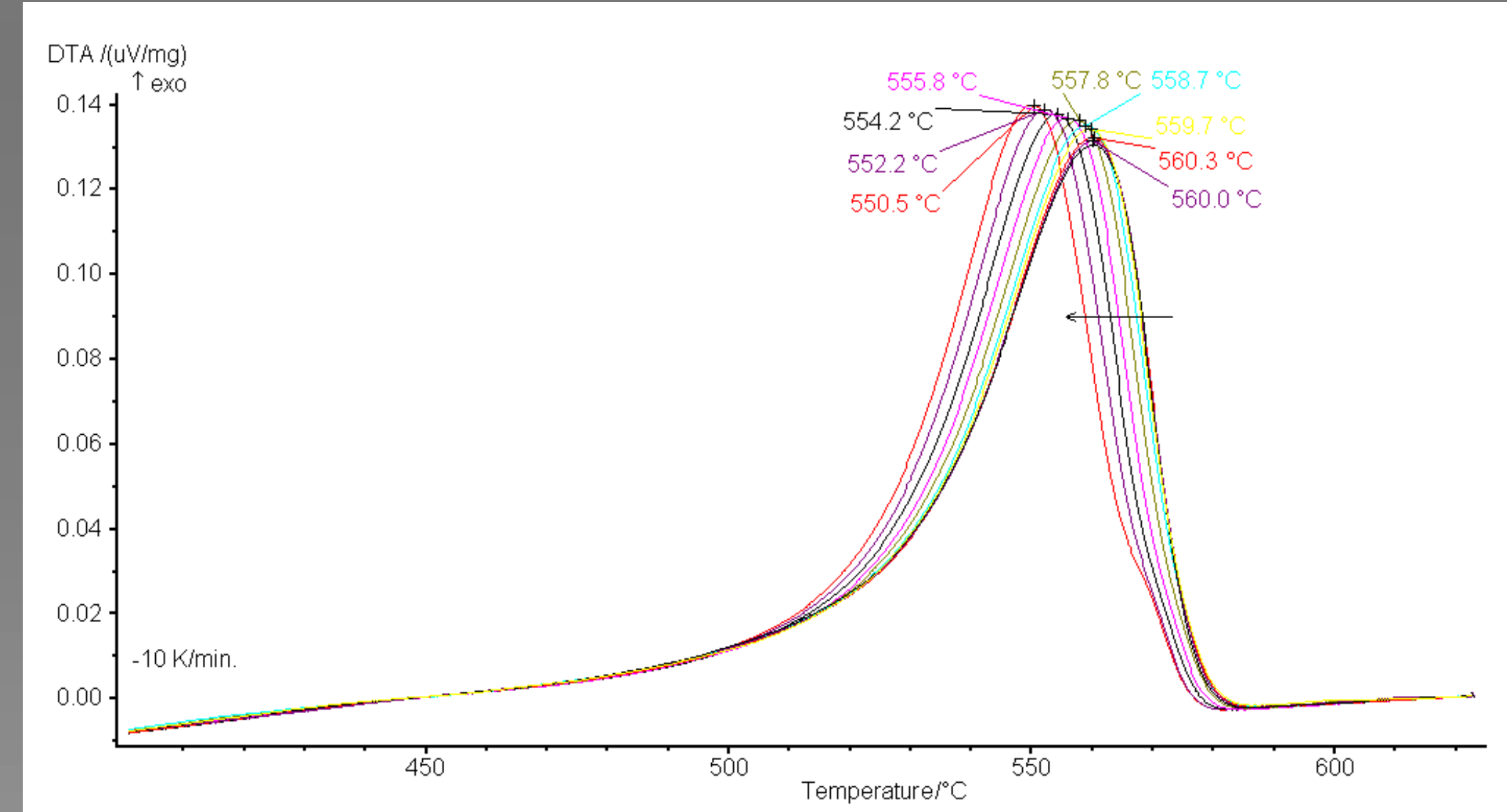
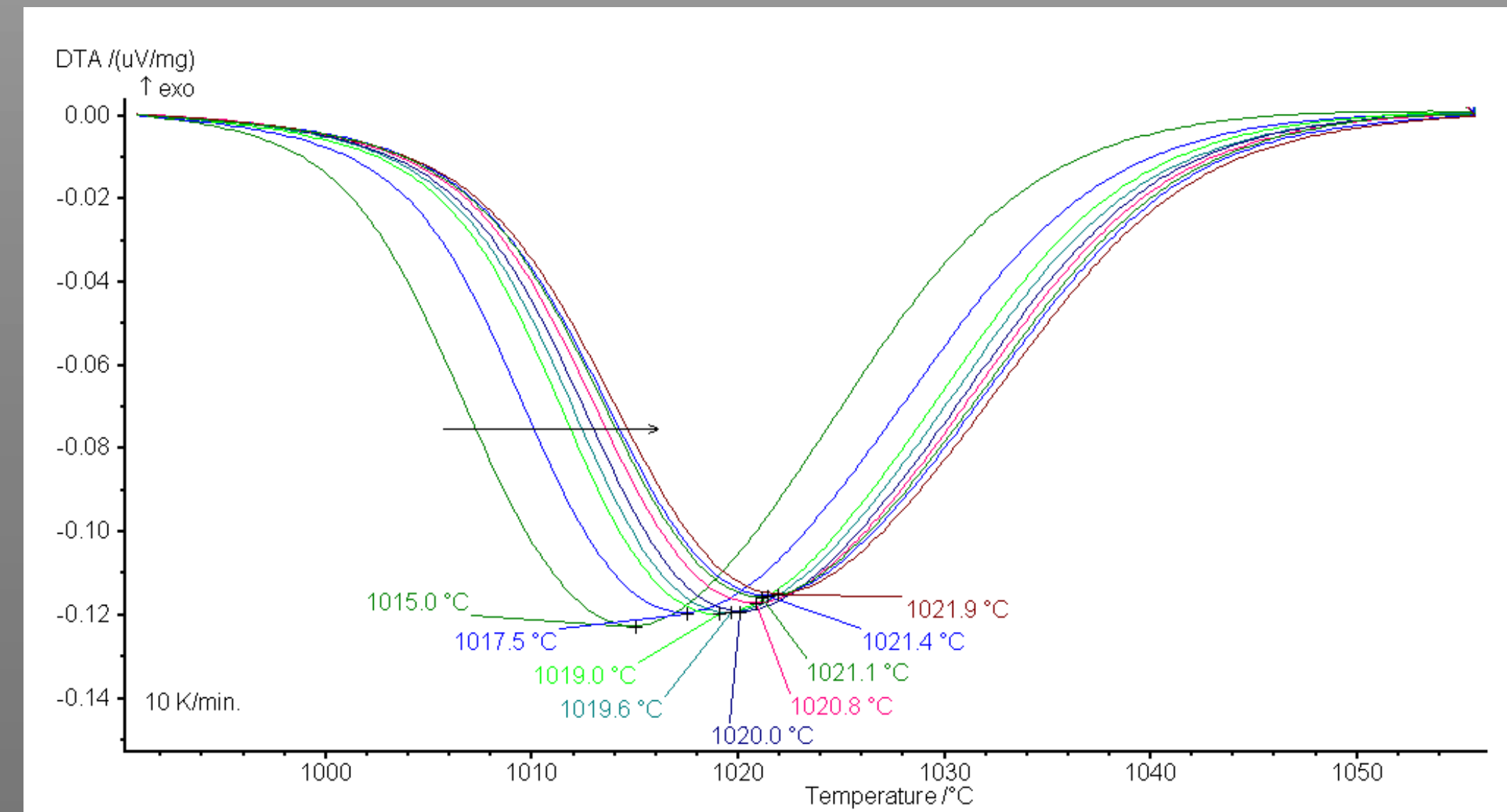
The True Transition Points



The extrapolation of the experimental data to zero β give true transition points at 986,8°C for heating and at 596,5°C for cooling, respectively (T_{onset} = a + b*ln(β+1)).

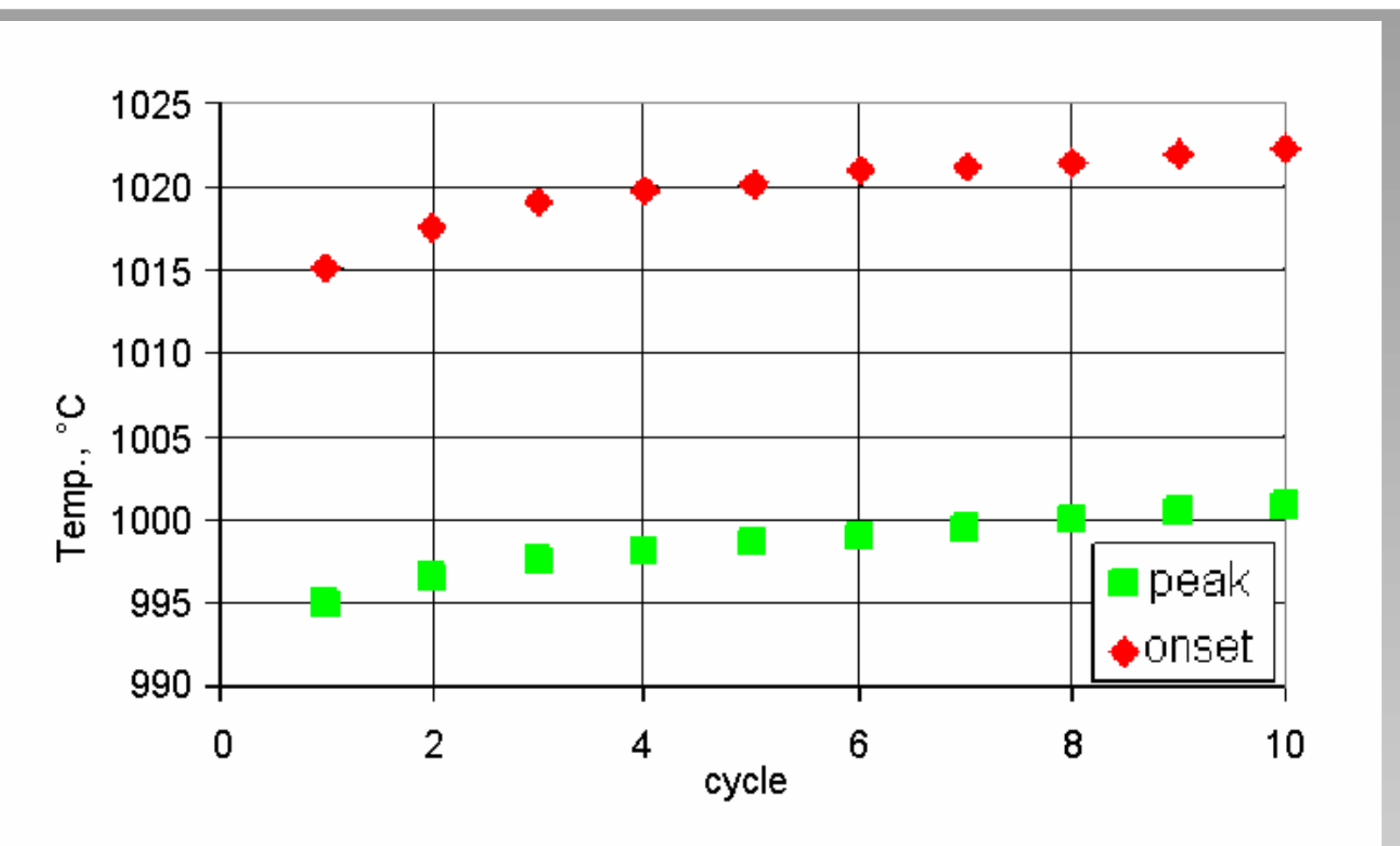
The cyclic thermal treatment (heating/cooling) of YBO₃.

DTA curves of phase transition at cyclic heating and cooling



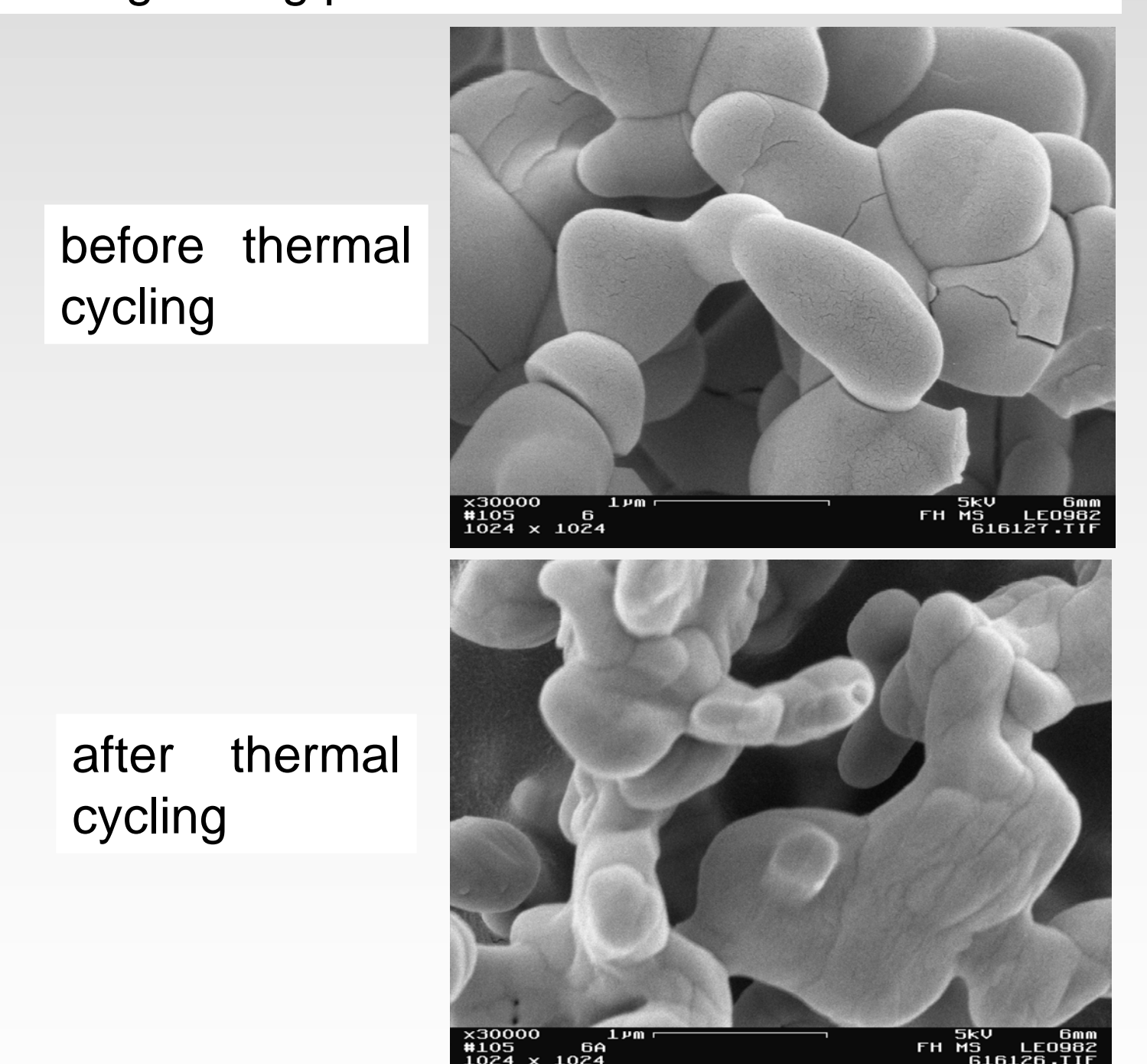
The peak shifts toward higher (heating) and lower (cooling) temperature with the cycle number.

Cycling effect on the characteristic temperatures of phase transition



For samples with a different "thermal history" other phase transition temperatures are observed.

Morphological observation of the real phenomenon occurring during phase transition



SEM images of YBO₃ powder