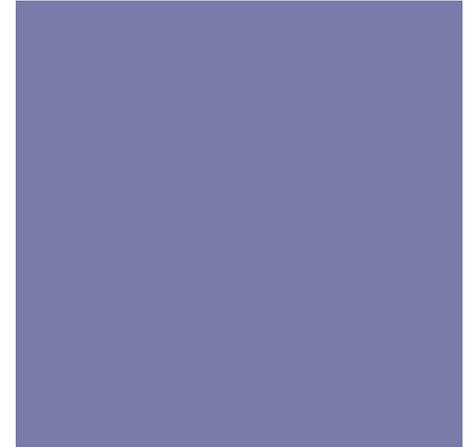




Emissive and Non-Emissive Displays

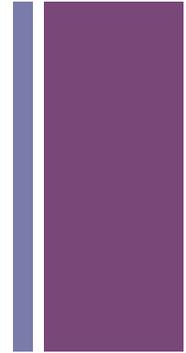


Marcel Hübner
Tobias Dierkes

31.05.2010



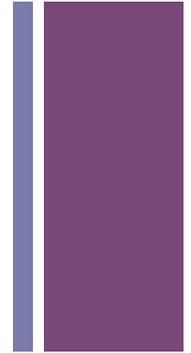
Agenda



- Introduction
- Types of Displays
 - LCD
 - Plasma Displays
 - OLED
 - FED/SED
- Comparison



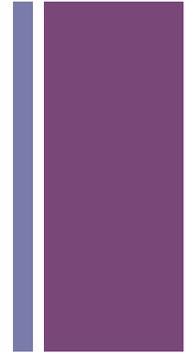
Emissive Displays



- The image is produced directly on the screen
- Phosphors convert electron beams or UV light into visible light
- E.g.: Plasma-, FE-, SE-Displays



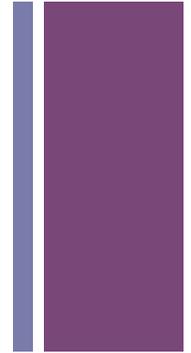
Emissive Displays



- Cathode Ray Tube (CRT)
- Field emission display (FED)
- Surface-conduction Electron-emitter Display (SED)
- Vacuum Fluorescent Display (VFD)
- Electroluminescent Displays (ELD)
- Light-Emitting Diode Displays (LED)
- Plasma Display Panel (PDP)
- Electrochemical Display (ECD)
- Organic Light Emitting Diode (OLED)



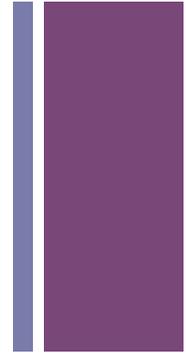
Non-Emissive Displays



- Light is produced behind the screen and the image is formed by filtering this light
- E.g.: LC-Display (LCD)



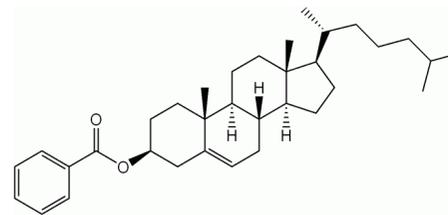
Liquid Crystal Display



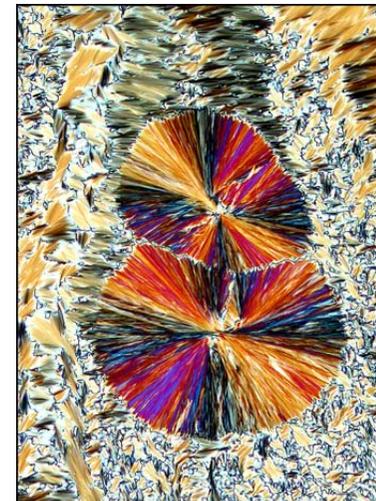
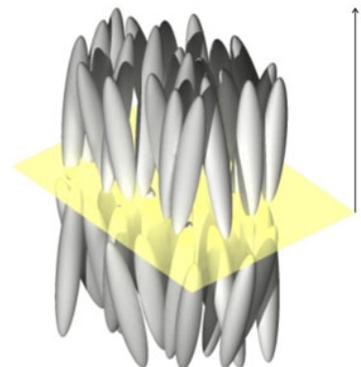
- Liquid Crystal Display = LCD
- TFT-LCD = Thin Film Transistor = AMLCD (active matrix)

- Liquid organic crystals

- Known since 1888
- First application in 1968
- Cholesteryl benzoate

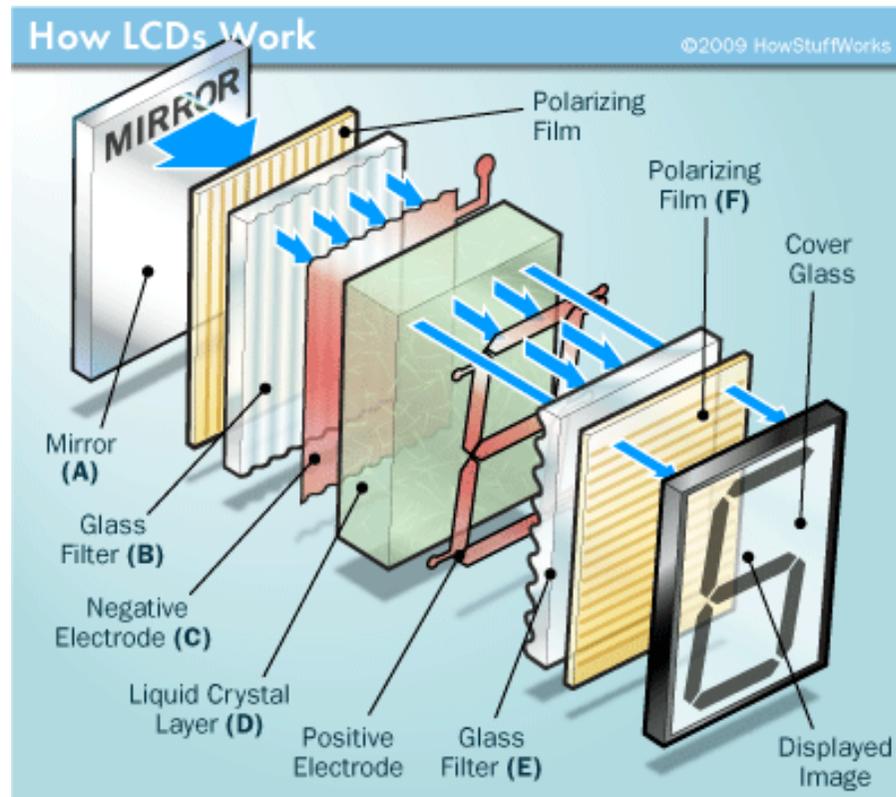
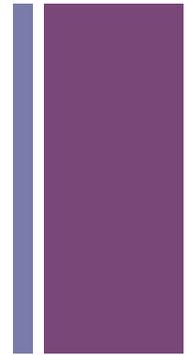


- Optical anisotropy



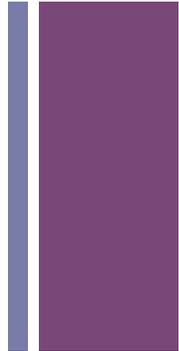


Working Principle LCD





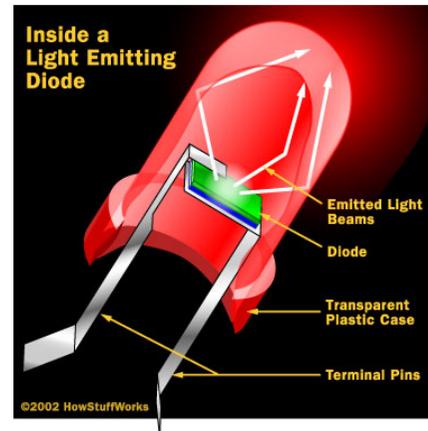
Light Sources for LCDs



- CCFL = Cold Cathode Fluorescence Lamp



- White LED

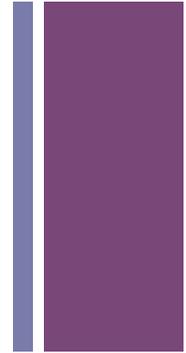


- RGB LED





CCFL



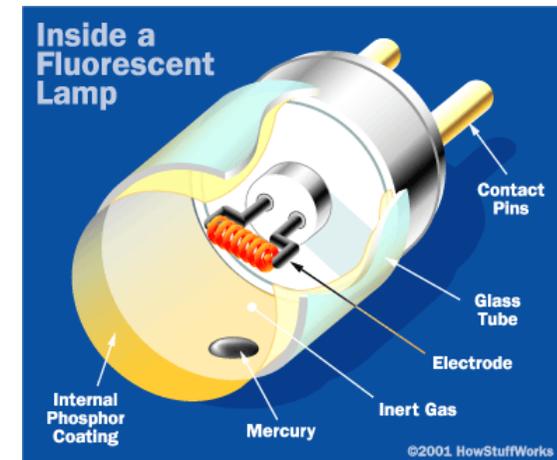
- First CCFL was developed by Georges Claude in 1909
- Low pressure fluorescence lamp
- Edge lit backlight
- Emits white light
- Electrodes remain cold during operation





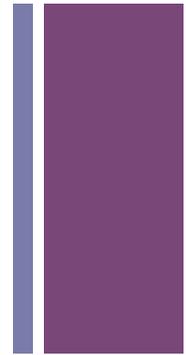
Working Principle CCFL

- Low pressure glass tube filled with Hg/Ar, Hg/Ne or Ne
 - 185, 254 nm and 74 nm
- Phosphors transform UV light into white light
 - BAM(BaMgAl₁₀O₁₇:Eu), LAP(LaPo₄:Ce,Tb), YOX(Y₂O₃:Eu)
- Color temperature: 2700 - 6500 K depending on mixture
- Activation: $\text{MeCO}_3 \rightarrow \text{MeO} + \text{CO}_2$ (Me = Ca, Sr, Ba)
- Operation: $\text{W} + 6 \text{BaO} \rightarrow \text{Ba}_3\text{WO}_6 + 3 \text{Ba}$





LEDs



■ White LED

- Blue LED with converter phosphor: YAG:Ce
- Edge lit backlighting

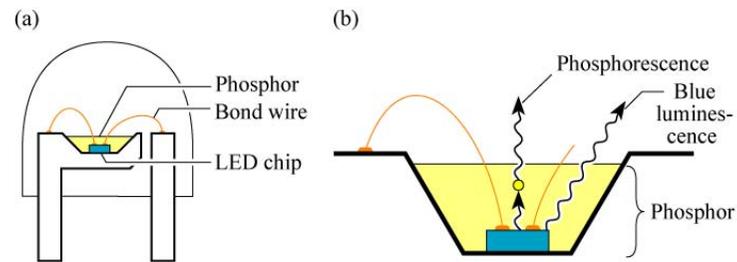
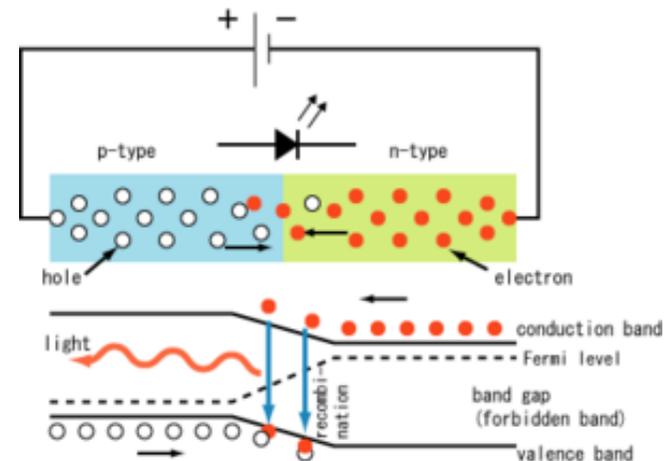


Fig. 21.7. (a) Structure of white LED consisting of a GaInN blue LED chip and a phosphor encapsulating the die. (b) Wavelength-converting phosphorescence and blue luminescence (after Nakamura and Fasol, 1997).

E. F. Schubert
Light-Emitting Diodes (Cambridge Univ. Press)
www.LightEmittingDiodes.org

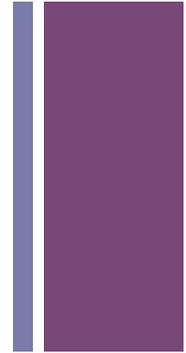
■ RGB LED

- 3 LEDs per pixel
- Full backlight





LCD



■ Pros:

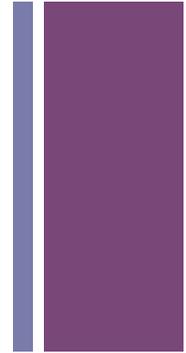
- Lightweight construction
- Thin panels
- Low energy consumption

■ Cons:

- Quality of image depends on viewing angle
- Low response times



PDP

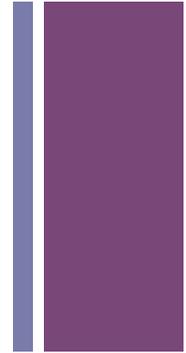


- PDP = Plasma Display Panel
- „Production“ of light in every pixel
- Plasma as the „source of light“
- Large displays/TV sets possible

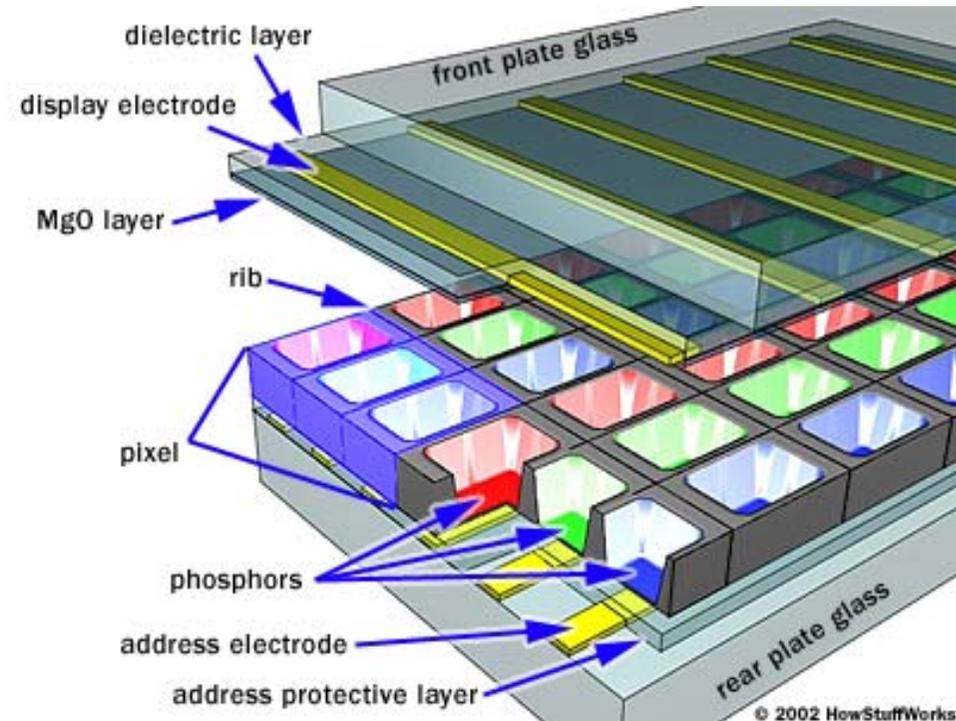




Working Principle PDP

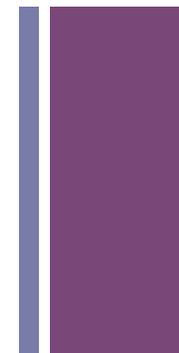
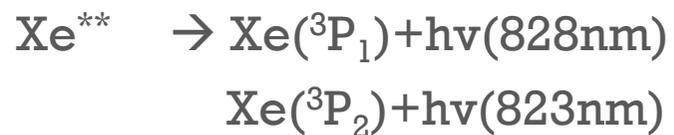
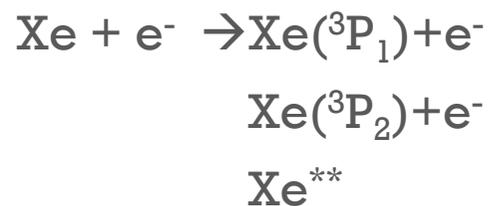


- First displays in 1929
- Working pressure: 200-300 mbar
- Ne with 10-15% Xe
- Plasma emits UV-light



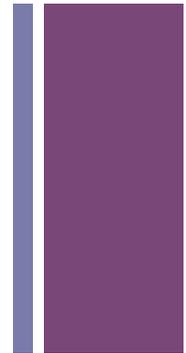


Mechanisms





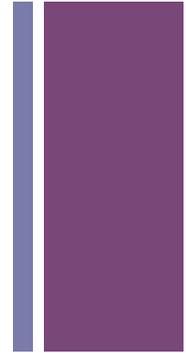
Phosphors for PDPs



Color	Chemical Composition
Blue	$(Y,Gd)(V,P)O_4$ $BaMgAl_{10}O_{17}:Eu$
Green	$Zn_2SiO_4:Mn$ $BaMgAl_{10}O_{17}:Eu,Mn$ $BaAl_{12}O_{19}:Mn$ $(Y,Gd)BO_3:Tb$
Red	$(Y,Gd)BO_3:Eu$ $(Y,Gd)_2O_3:Eu$ $(Y,Gd)(V,P)O_4:Eu$



PDP



■ Pros:

- Large displays
- Good color rendering
- Thin panels
- No dependence on viewing angle
- Brightness

■ Cons:

- High costs
- Power consumption



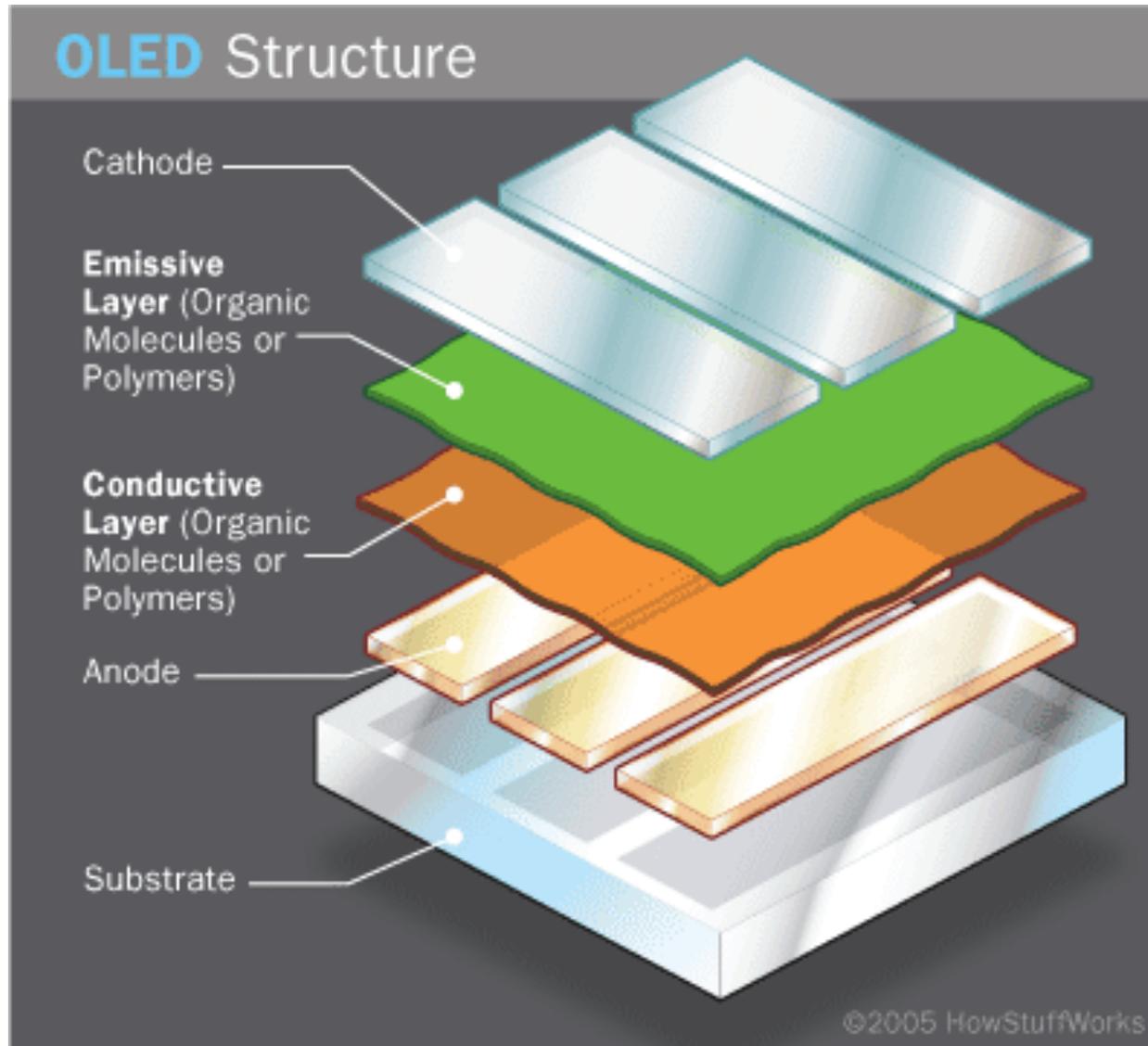
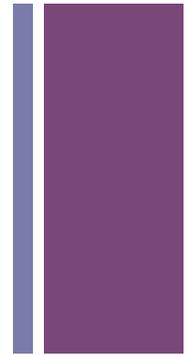
OLED

- OLED = organic light emitting diode
- Development started in 1980s and was lead by Kodak
- There are different OLEDs used for displays:
 - *Passive-matrix* OLED → less efficient → suited for small screens (2- to 3-inch)
 - *Active-matrix* OLED → very efficient using TFT
→ large displays, electronic signs
 - *Transparent OLED* → >70% transparency
→ Laptop, Head-up systems



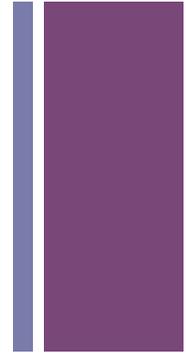


OLED Structure





OLED



■ Pros:

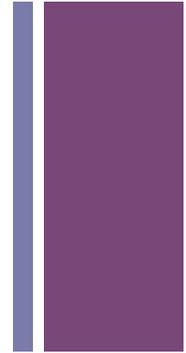
- Thinner, lighter and more flexible than LED, LCD and Plasma
- Brighter than LED because organic layer is a lot thinner than the corresponding emitting layer in the LED
- Much less power due to unnecessary backlighting
- Large fields of viewing

■ Cons:

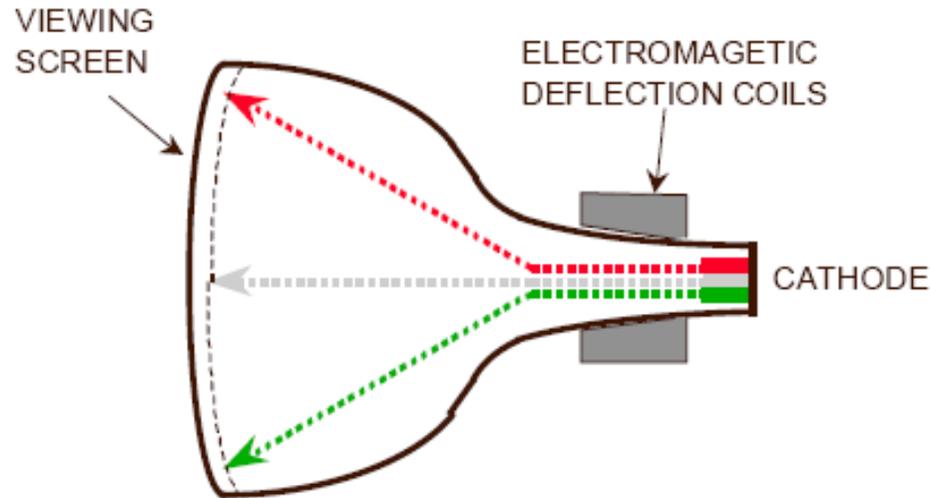
- Lifetime (blue has only a lifetime of 14,000 hours)
- Manufacturing is expensive
- Air sensitive – Water can easily damage OLEDs



What is an FED?

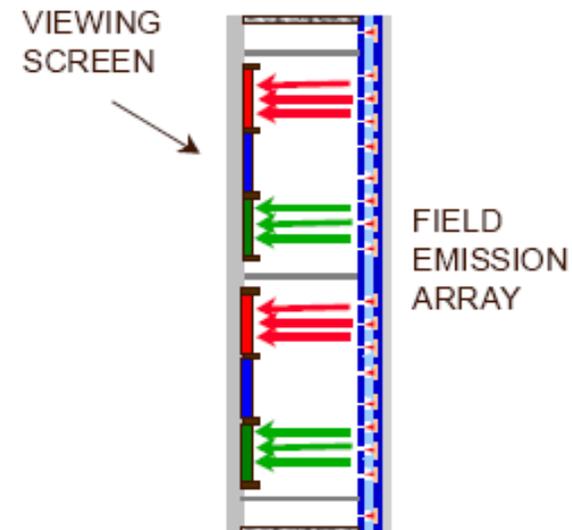


Cathode Ray Tube (CRT)



Three hot cathodes produce electrons which are scanning in vacuum across a multicolor viewing screen to create an image

Field Emission Display

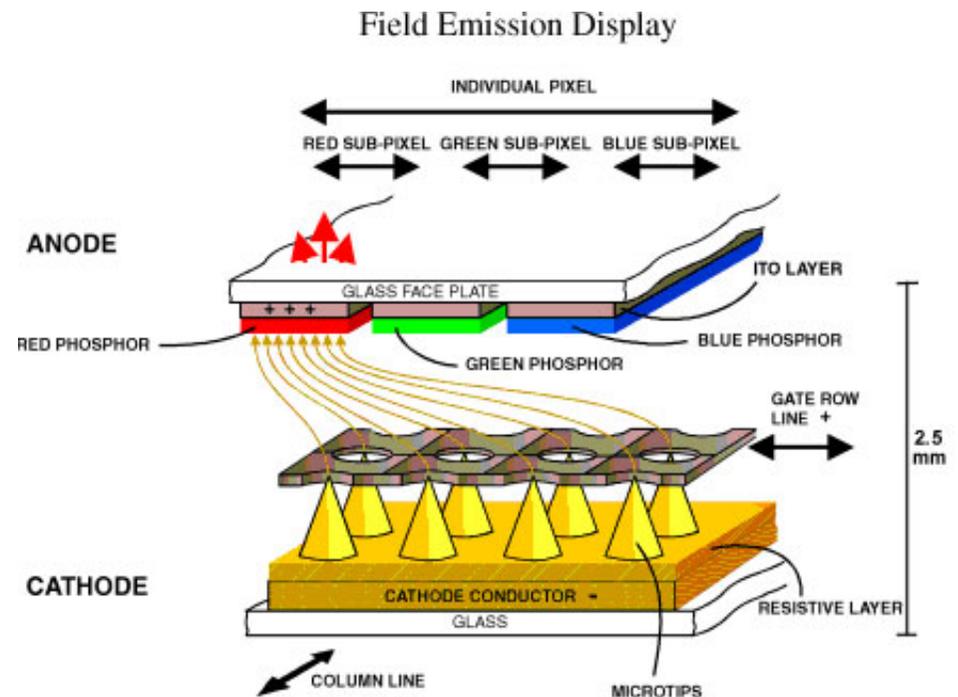
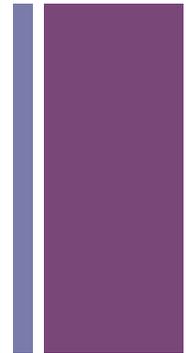


Electrons from millions of tiny cathodes travel in vacuum to a multicolor viewing screen to create an image



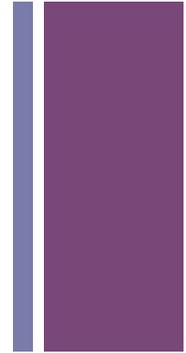
Concept of FED

- First concentrated efforts in 1991 by Candescent in cooperation with Sony; 2009 Sony gave up production due to a lack of capital but there are still some Japanese Companies working on it
- Current between CNT's and metal mesh producing the electrons and controlling them (large field electron source)
- Electrons reaching the phosphor layers and excite them
- Phosphors emit different colours
- Three sub-pixel add up to one pixel





Field Emission Display (FED)



■ Pros:

- More efficient than LCDs
- No backlighting system and extra active matrix like TFT → very thin displays
- High image quality
- High response time

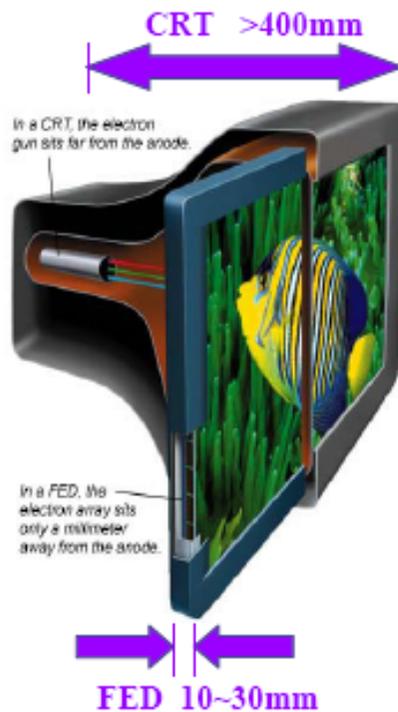
■ Cons:

- Production problems due to the high reliability (vacuum)
- Acceleration current not high enough to excite phosphors
- Contamination and damage in processing



SED

- SED = Surface-conduction Electron-emitter Display
- Emerging technology, Co-developed by Canon and Toshiba; 2010 Canon has halted further development
- Is based on the idea of Cathode Ray Tubes (CRT)

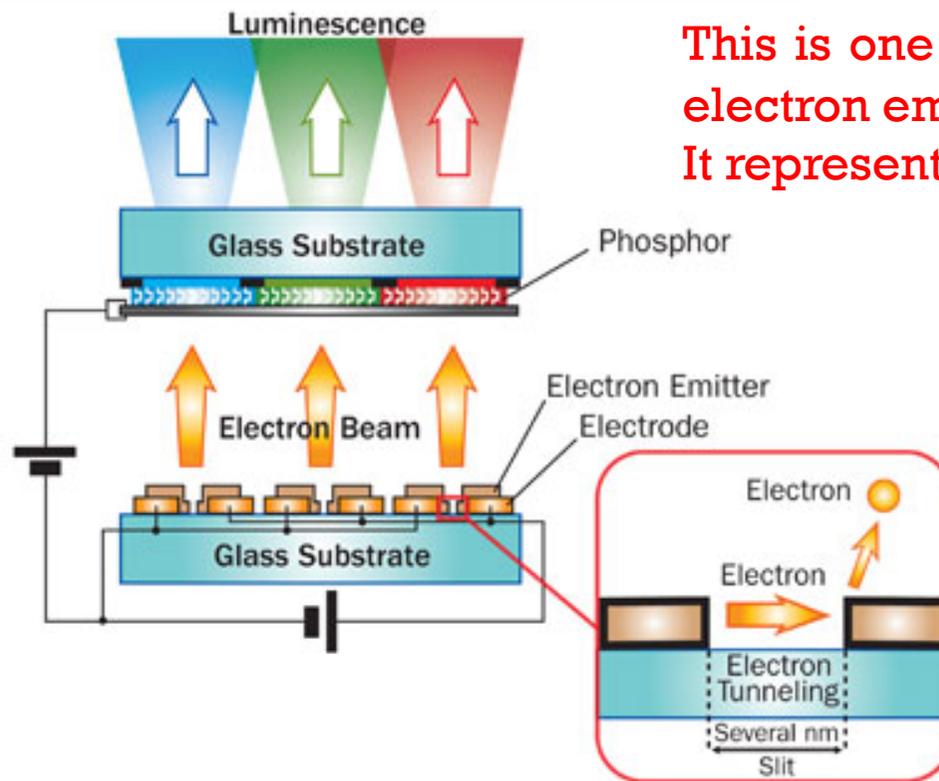


Canon SED-Tv

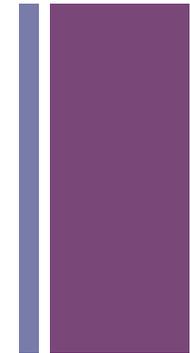




How SED-TV Works



This is one surface-conduction electron emitter (SCE). It represents one pixel.



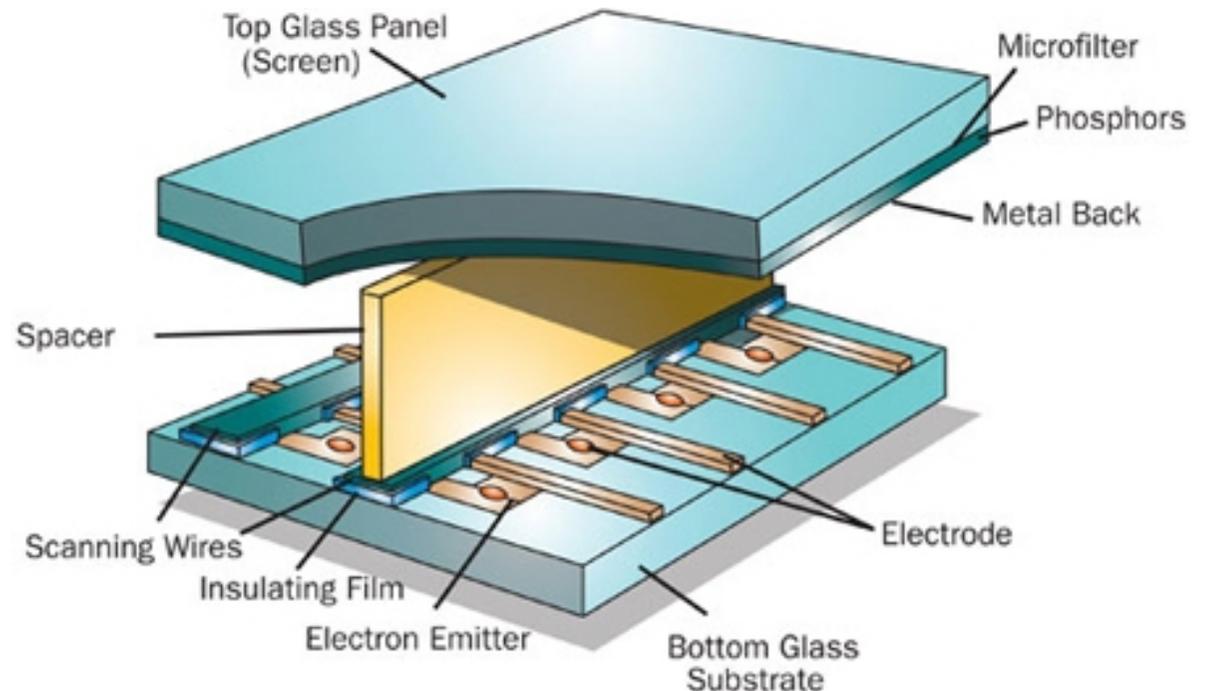
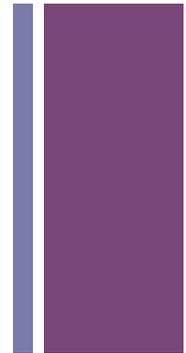
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1. Electrons emitted in vacuum by tunneling due to potential difference (10 V) between the two electrodes
2. Electrons are accelerated by a high electric field towards the positively charged screen, which is coated with phosphors
3. The phosphors get excited by the electrons and emit visible light



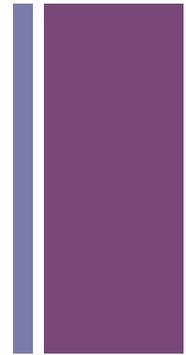
How a SED-TV Works

- Millions of SCEs are arranged in a matrix and each one controls the red, green and blue aspect of one pixel of the picture
- Parts which are not used to create pixels are black, resulting in a high contrast
- Microfilters improve color accuracy and cut down on reflected light





SED



■ Pros:

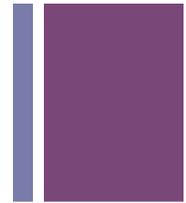
- Thin and lightweight
- High efficiency
- Excellent color and contrast potential
- Wide viewing angle
- Unlike CRTs, SEDs permanently display the entire image

■ Cons:

- Unknown life expectancy
- Potential for screen burn-in
- **High manufacturing costs**



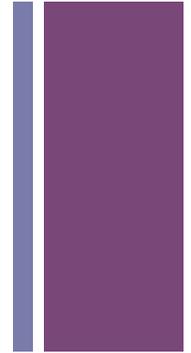
Overview Technical Data



	CRT	LCD	LCD LED	OLED	Plasma	FED/SED
Contrast	500:1	50,000:1	3,000,000:1	> 1,000,000:1	2,000,000:1	20,000:1
Brightness [cd/m ²]	300	500	300	600	1000	400
Viewing angle [degree]	180	170	170	> 170	170	180
Size [inches]	< 40	108	108	80	150	27
Set depth [mm]	400	20	2,6	0,05	7-18	
Response time [ms]	5	10-25	10-25	0,01	< 8	< 2
Power consumption	High	Low	Low	Very low	Medium	Low



New Display Technologies



- Quantum Dot Display (QDLED)
- Laser Phosphor Display (LPD)
- Organic Light Emitting Transistor (OLET)
- Nanocrystal Display
- Thick-film dielectric electroluminescent (TDEL)
- Interferometric Modulator Display (IMOD)